Work Orde June-04-12 1:30		191		*85	191*		.,			· · · · · · · · · · · · · · · · · · ·	Page 1
Item ID: Revision ID: Item Name:	D350-636-2 Skidtube STD	<i>i</i>		Accept	*N900	040	100)* s	Setup Sta		VS1*
Start Date: Required Date: Reference:	04/06/2012 18/06/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item Customer:	ID:				•	ut 17
Approvals:	Process Pla	n: MLT	Date: 12/06	Tooling: SPC (Y/N):		ate:		F	tun Sta Sto	"	VR1* VR2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject	
Draw Nbr	Rev	ision Nbr	<u> </u>								~
IIN-D350-636	I	. !	_ []						I.e		
1 nn DC Document Control		Memo Photocopy b	luefile & type labels per P	0.00 0.00 PPD350-636-215 CHO	OAS 16	7/02/0	ĵ	*	601	MJ	12-8-8
110		Assemble as per dwg		0.00						4	
110 HandFinish Hand Finishing		Memo 1- Assemble	Toe kit, Wedge kit and Toge:15-16-17-20	0.00	6-015 as per IIN- Assemble	vedge	B 1	2074	· · · · · · · · · · · · · · · · · · ·	-	73
120		QC5- Inspect part comple	eteness to step on W/O	0.00							
120 QC Quality Control		Memo		0.00	16 Q/	56/59					
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B85191

	Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANGE	S			211	•
DATE	STEP	PROC	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	_ Fault Cat	egory:	NCR: Yes	No DQ	\ :	_ Date: _	
		esolution:							
NCR:		W	ORK ORE	DER NON-CONFORMAL	NCE (NCR)			
DATE	OTED	Description of NC		Corrective Action Section		Verific	ation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section		Chief Eng	QC Inspector
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Work Orde June-04-12 1:30		191		*851	191*		1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1					Page
Item ID: Revision ID: Item Name:	D350-636-2			Accept	*N900	040	100)* ፡	-	Start Stop		S1*
Start Date: Required Date: Reference:	04/06/2012 18/06/2012	Start Qty: 1.00 Req'd Qty: 1.00	*1* *1*		Cust Item II Customer:	D:						() /
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):		te:		1		Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center II)	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Rejec Qty		Reject Number	Insp. Stamp
150 Packaging		Memo		0.00							12Ki	195

160

Packaging

QC21- Final Inspection - Work Order Release

Identify and pack for shipping as per PPP D350-636-215 Location: PPP rev:

0.00

160

Memo

Memo

0.00

Quality Control

Page 2

Dail Noi Jobayo Ela	Dart	Aeros	pace	Ltd
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W/O:			WC	ORK ORDER CHANGE	S			+	•
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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¥			9						2
Part No		PAR #:	_ Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
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NCR:	•-	W	ORK ORD	ER NON-CONFORMAI	NCE (NCI	7)			9.0
		Description of NC		Corrective Action Section	n B	Varific	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Secti	on C	Chief Eng	QC Inspector
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Picklist Print

June-04-12 1:30:16 PM

Work Order ID: 85191

85191

Parent Item:

D350-636-215

D350-636-215

Parent Item Name:

Skidtube STD LH, Deluxe

Start Date: 04/06/2012

Required Date: 18/06/2012

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

D350-636-105A

IPP Rev:A 10.10.04 new issue DD verf:EC

11 04 14 ecn11-553 DD verf:EC

IPP Rev:C 112 04 16

IPP Rev:B

	AS PER ECN 12-5			IPP	rev:C 112.04	4.16							
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-015		Manufactured	No			110	Each	1.0000	1	1			
*D350-63 Skidtube STD w/ Trainin									**	B85 1-	16 (x)) Il	0/02/3/
				Location	<u>n</u>	Loc	<u>Qty</u>	Loc Code					
				FG			1		_		_		
					64951		0		_		_		
D350-636-101			3.7		81399		1		-		_		
		Manufactured	No			110	Each	24.0000	1	1	. 🛷		
D350-63 Toe Step, LH/RH	36-101								**	8518	38 (v	1) 1	a 02 3/

Location	<u>Lo</u>	<u>c Qty</u>	Loc Code			
FG120		24				
71606		6				
82678		18				
	110	Each	10.0000	0.5	0.5	
				**	H	1

Manufactured *D350-636-105A* >

Location Loc Qty Loc Code FG120 10 51959 67317 71604 77147

Dart Aerospace Ltd

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W/O:			N	ORK ORDER CHANGE	S		-		4
DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	·	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQ	A:	Date: _	
•	R	esolution:	_ Disposit	ion:	QA: N/C C	losed:		Date: _	
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NCI	₹)			
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector
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Picklist Print

June-04-12 1:30:16 PM

Work Order ID: 85191

85191

Parent Item:

D350-636-215

D350-636-215

Parent Item Name: Skidtube STD LH, Deluxe

Start Date: 04/06/2012

Required Date: 18/06/2012

Page 2

Start Qty: 1.00

Required Qty: 1.00

D350-636-109

Manufactured

110

Each

1.0000

377158 (x1)

D350-636-109

Tow Ring Installation

Location FG120

Loc Qty

Loc Code

77083

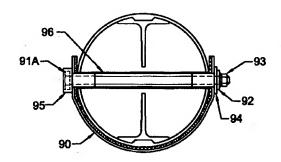
June-04-12 1:30:16 PM

Shop Packet Print

Page 2

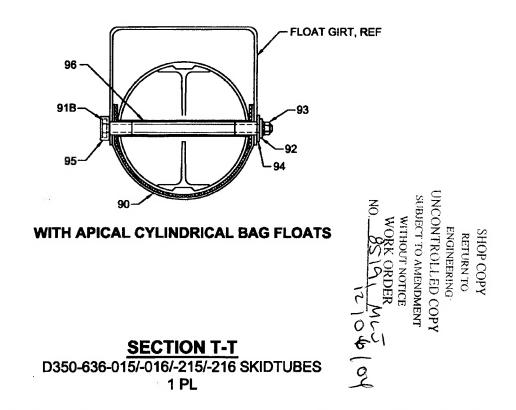
Dart Aerospace Ltd

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W/O:	V		W	ORK ORDER CHANG	ES				•
DATE	STEP	PROC	EDURE CHA	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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				÷					
Part No		PAR #:							
	R	esolution:	_ Disposition	on:	QA: N/C C	losed:		Date: _	
NCR:		W	ORK ORD	DER NON-CONFORM	ANCE (NC	R)			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Sec Action Description Chief Eng	tion B Sign Date	& Secti	cation ion C	Approval Chief Eng	Approval QC inspector
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					1.				



WITHOUT APICAL CYLINDRICAL BAG FLOATS

OR



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Revision: I

Date: 10.10.25

Dart Aerospace Ltd	Dart	Aeros	pace	Ltd
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W/O:			WC	ORK ORDER CHANGES				-	
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #:	Fault Cate	gory:N	CR: Yes	No DQ	A:	Date: _	
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NCR:		V	VORK ORD	ER NON-CONFORMANC	E (NC	₹)		.,	
DATE	STEP	Description of NC		Corrective Action Section B	1 0:	Verific	cation	Approval	Approval
DAIL	JILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign of Date		on C	Chief Eng	QC Inspector
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5,6A,6A,7

10,11,12 2 PL

SEE DETAIL G APICAL

INSTALLATIONS 5,6A,6A,7 REF

CYLINDRICAL FLOAT BAG

5,6A,6A,7

10,11,12 2 PL

SEE DETAIL G APICAL TRI BAG

INSTALLATIONS

5,6A,6A,7 REF

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ION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR SION FROM DART AEROSPACE USA, INC.

Figure 3: D350-636-015/-016/-017/-018/-215/-216/-217/-218 SKIDTUBE ASSEMBLY 18,19,20A,20B 2,3,4 4 PL, REF 14,15,17,17,15,16 4 PL (TOE STEP KIT) 97,98,98,99 (AN3 HARDWARE) OR 80,81,81,82,83 (TOW RING KIT) 2,3,4 4 PL, REF 30 2.77" REF (70mm) REF 30 REF . 30 REF 30 8 PL 90 S-- 91A,92,94,94,92,93 3 PL 91A,95,94,92,93 91B,95,94,92,93 (W/ APICAL FLOAT) D350-636-015/-016/-215/-216 (Aerazur/Apical Cylindrical) 18,19,20A,208 (TOE STEP KIT) 14,15,17,17,15,18 4 PL 2,3,4 4 PL, REF 97,98,98,99 (AN3 HARDWARE) 80,81,81,82,83 (TOW RING KIT) 2.77* 4 PL, REF (70mm) REF E 32 30 8 PL 8 PL

S-

91A,92,94,94,92,93 3 PL

91C,92A,94A,94,92,93 (W/ APICAL FLOAT) D350-636-017/-018/-217/-218 (Aircruiser/Apical Tri-bag)

s-

91A,95,94,92,93

Page 13 of 31

W/O:		WORK ORDER CHANGES						•
DATE	STEP	PROCEDURE CHANGE			Ву	Date Q	y Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No):	PAR #:	Fault Cat	egory: N	ICR: Yes	No DQA:_	Date: _	÷ •
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DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Section B Action Description Chief Eng	Sign of Date			Approval QC inspecto
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